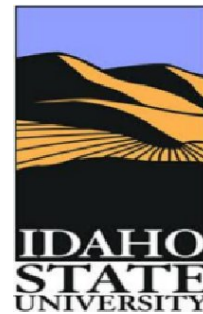
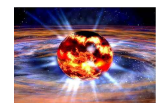


# New SAMs (construction and installation)

Dustin McNulty  
Idaho State University  
*mcnulty@jlab.org*

Feb 15 - 16, 2019

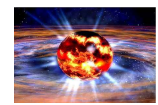




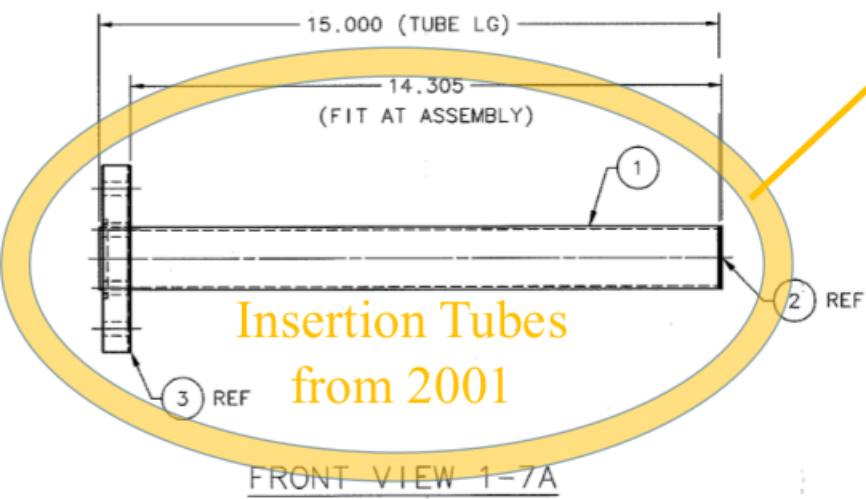
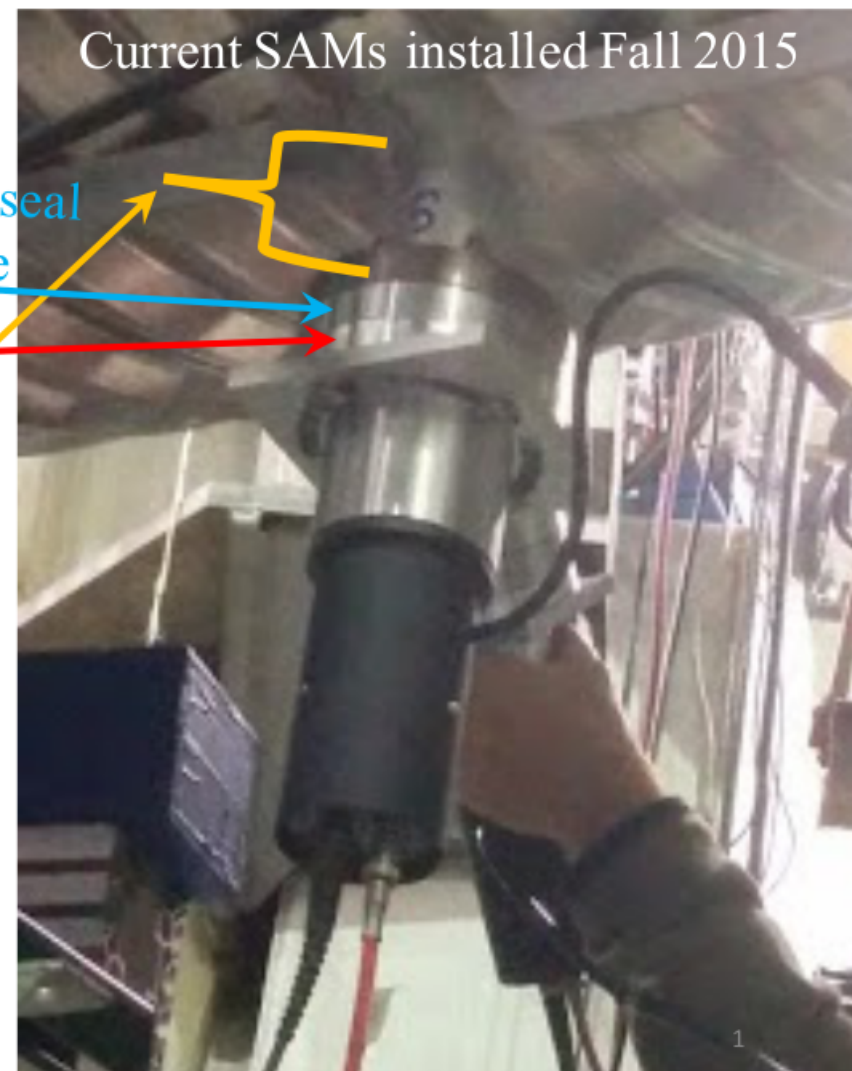
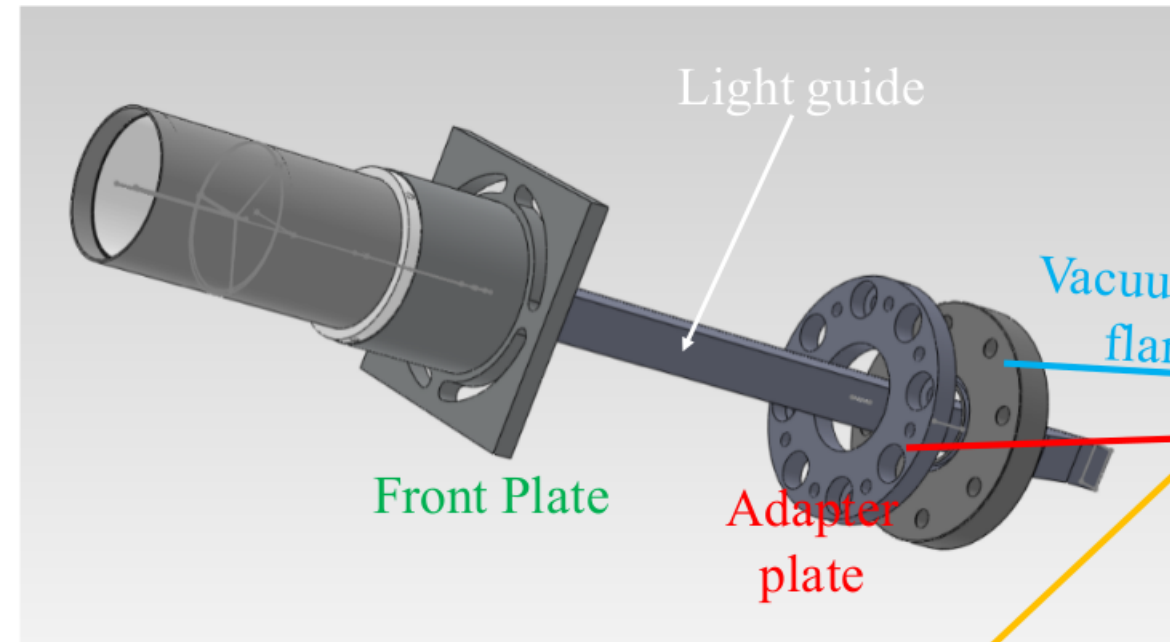
## New SAMs (construction and installation)

### Talk Outline:

- New quartz, light guide, and vacuum insertion tube geometries
- Simulated light yields for new design
- SLAC Testbeam for SAMs (update)
- Installation plans (preliminary)
- Summary

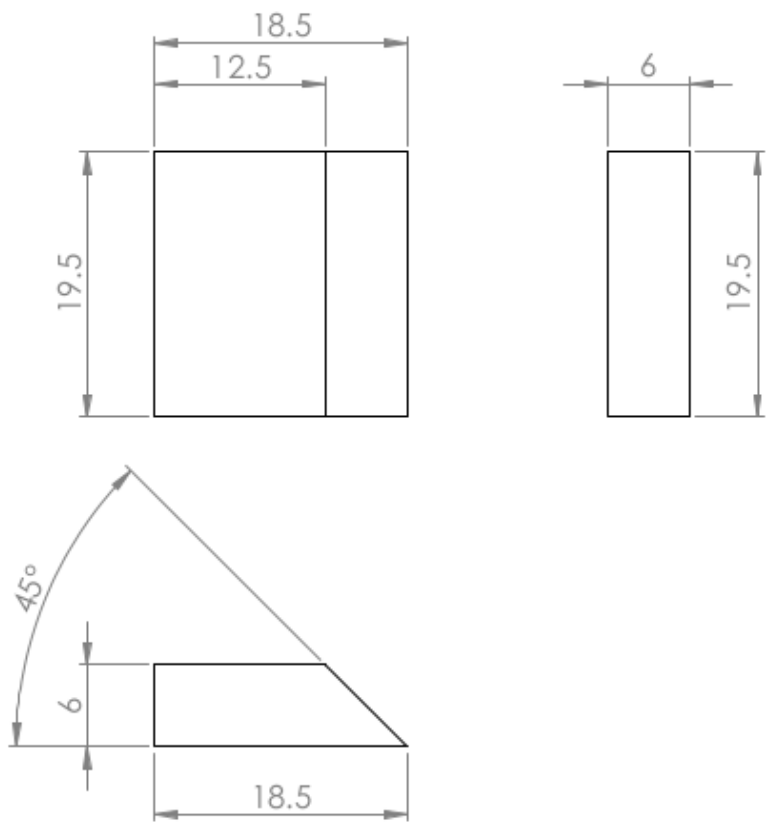


## SAMs currently installed (v3: since Dec 2015)

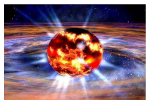




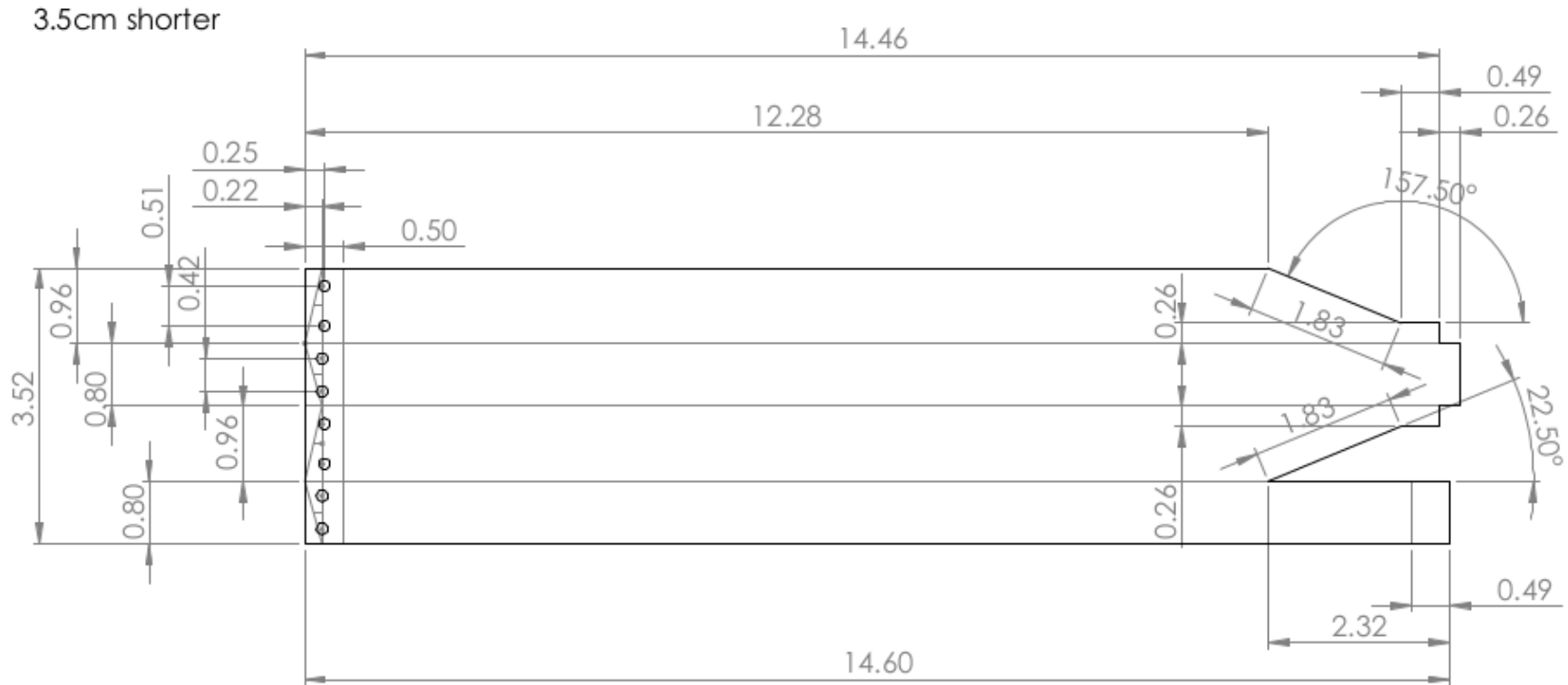
# New SAM quartz: thinner and shorter



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				FINISH:		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION							
						TITLE:  <b>quartz_SAM</b>											
DRAWN		SIGNATURE		DATE													
CHKD																	
APPVD																	
MFG																	
Q.A						MATERIAL:		DWG NO.									
								A4									
						WEIGHT:		SCALE:2:1									
								SHEET 1 OF 1									



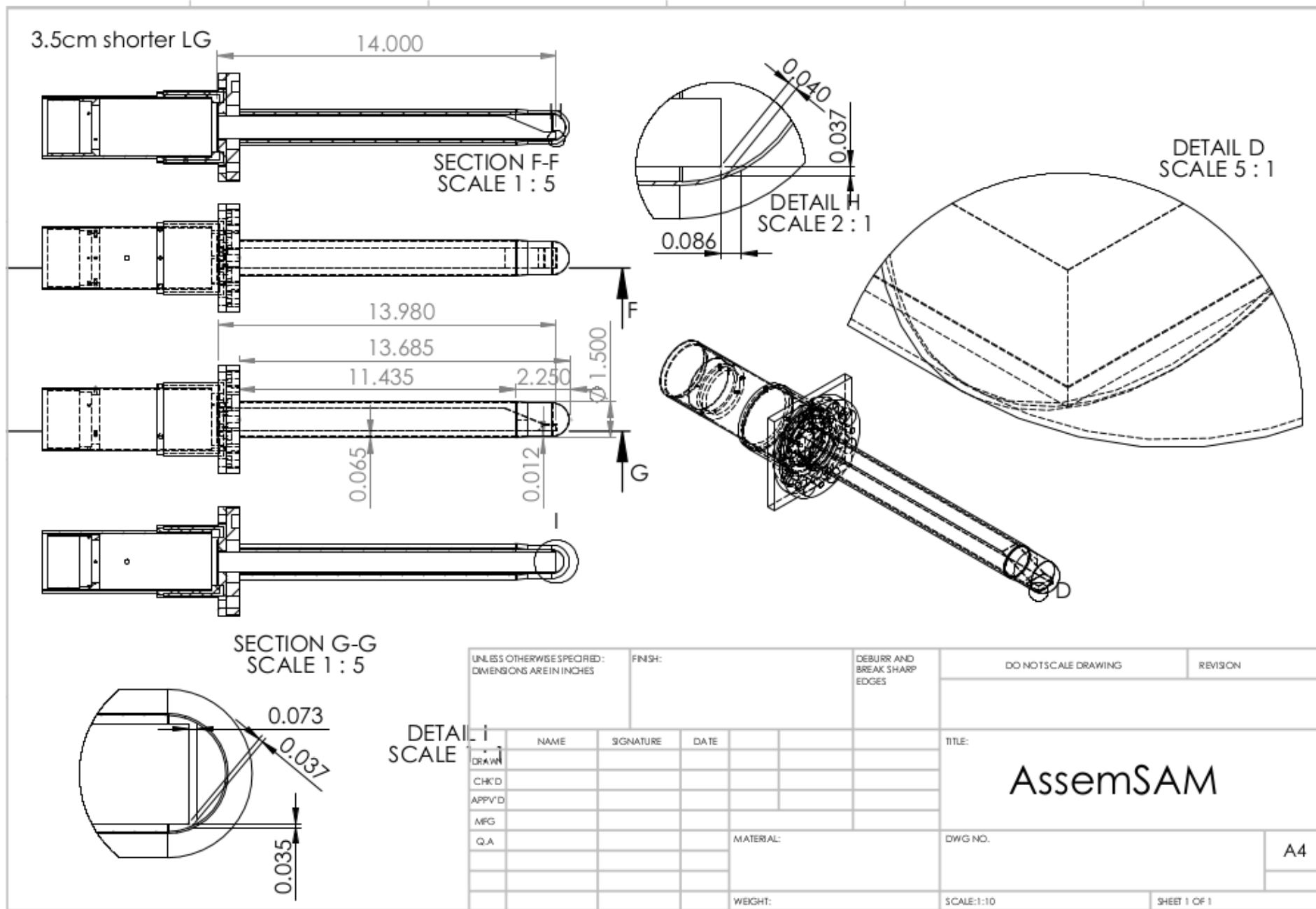
## New SAM LG: 3.5 cm shorter, redesigned

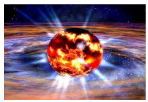


UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES		FINISH:		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION					
						TITLE:  <h1>SAMPLATE01</h1>							
DRAWN		SIGNATURE		DATE						DWG NO.		A4	
CHK'D													
APP' D													
MFG													
Q.A				MATERIAL:		DWG NO.							
				WEIGHT:		SCALE: 1:5		SHEET 1 OF 1					

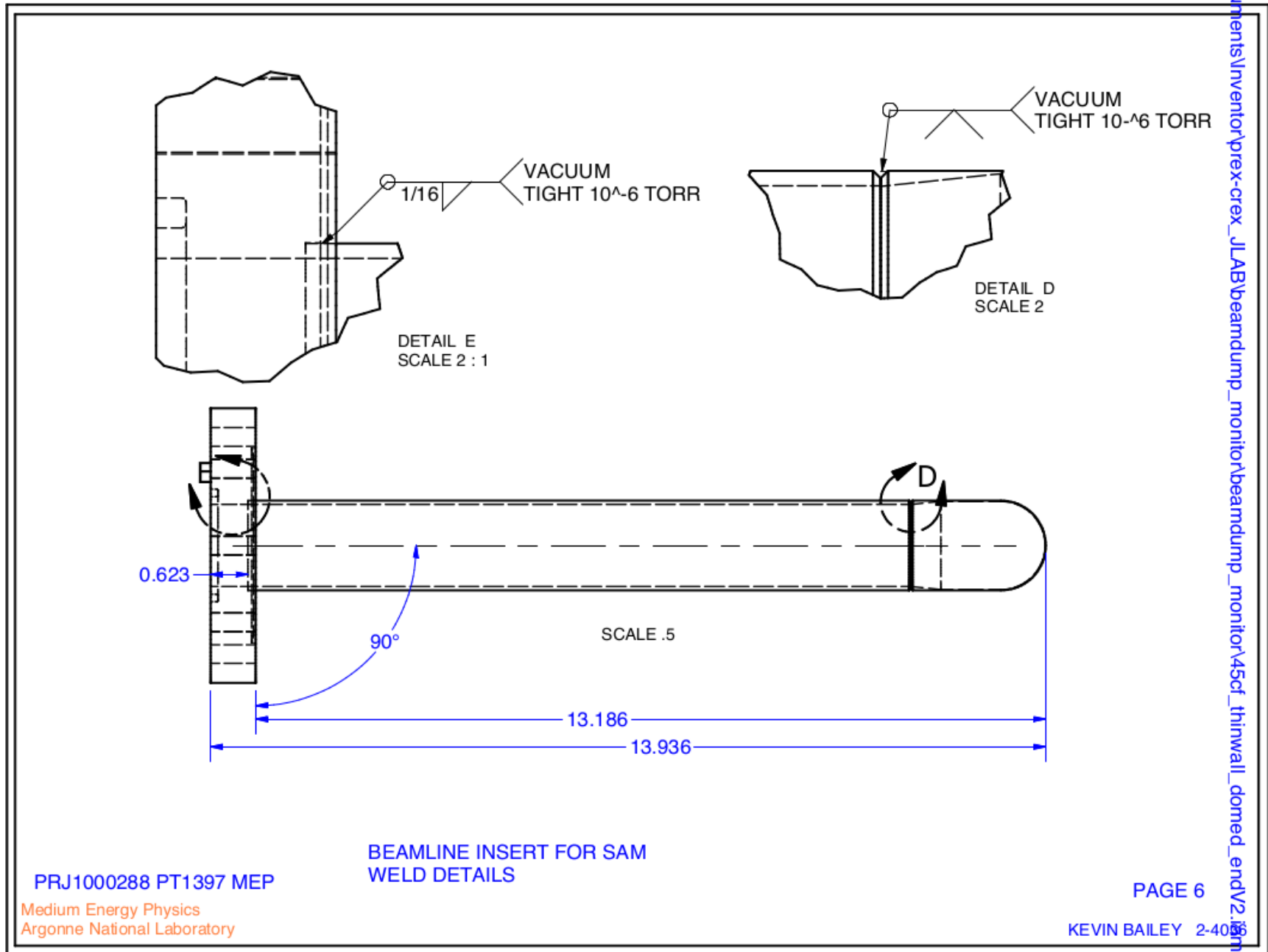


## New Vacuum Tubes—shorter; spherical endcap



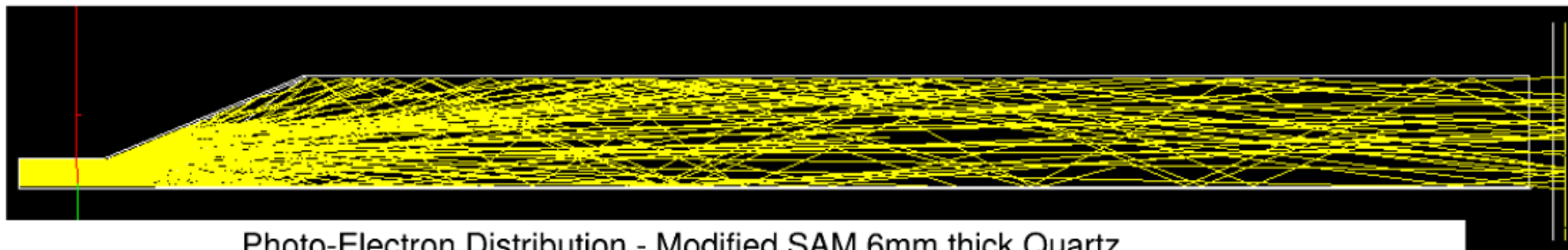


# New Vacuum Tubes—weld details

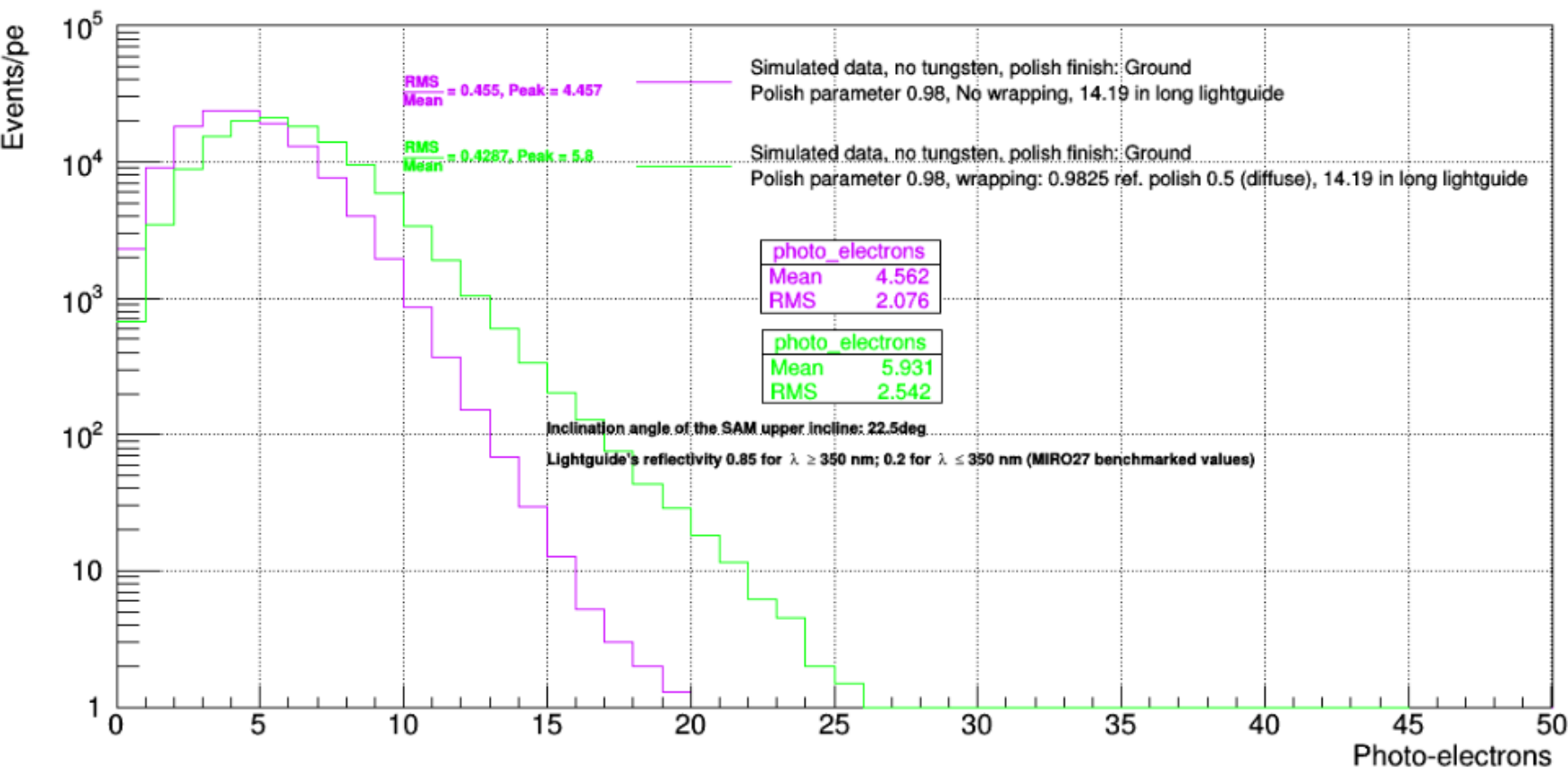




## New SAM LG: Shorter by 3.5 cm and optimized funnel angle

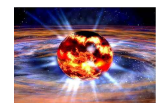


### Photo-Electron Distribution - Modified SAM 6mm thick Quartz

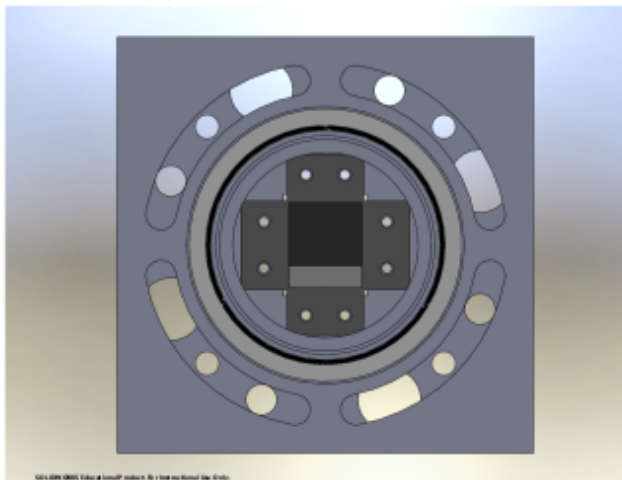


About 6 PEs per electron with 43% resolution

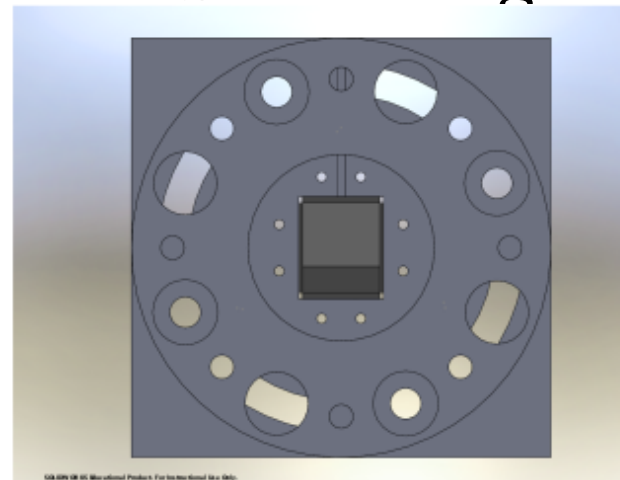




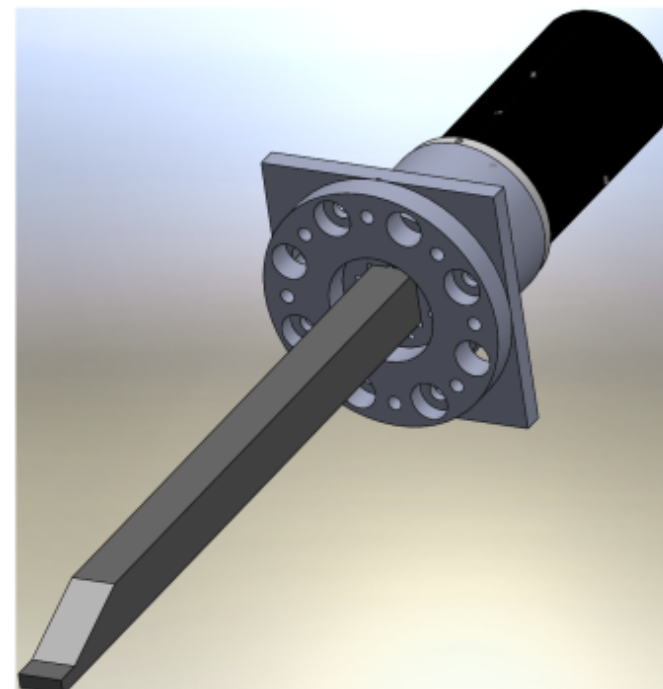
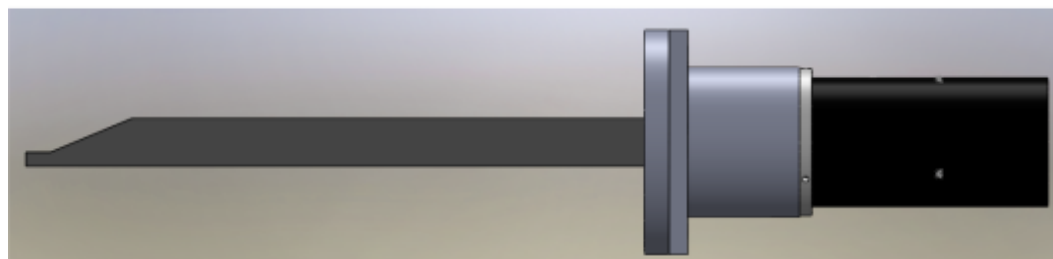
## Some CAD views of new SAM design

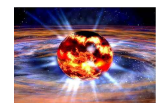


Radial View (looking down the LG towards beamline)



Radial View (looking up the LG away from beamline)



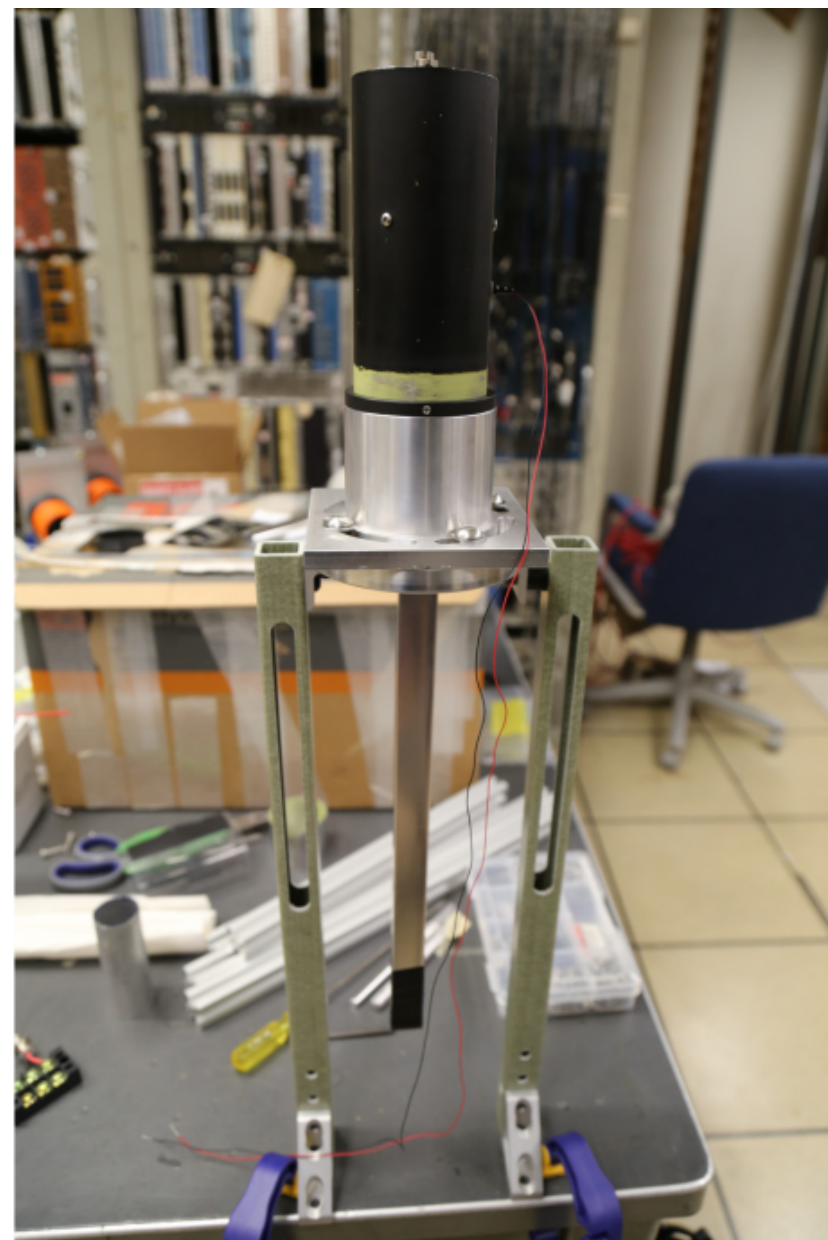
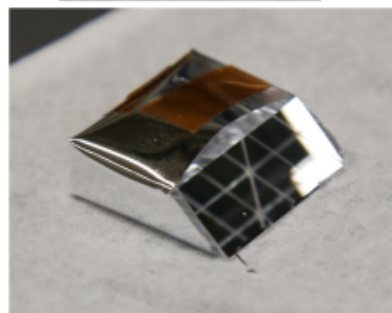
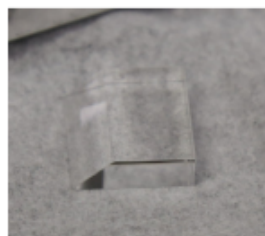
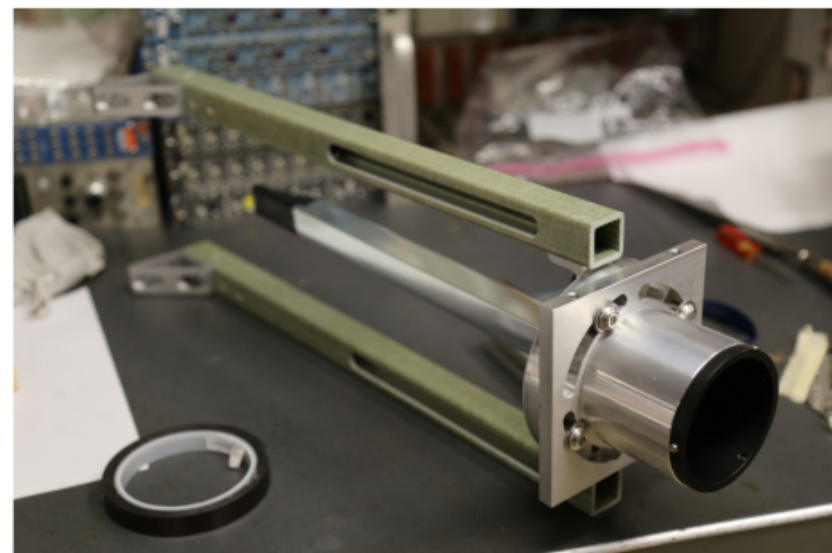
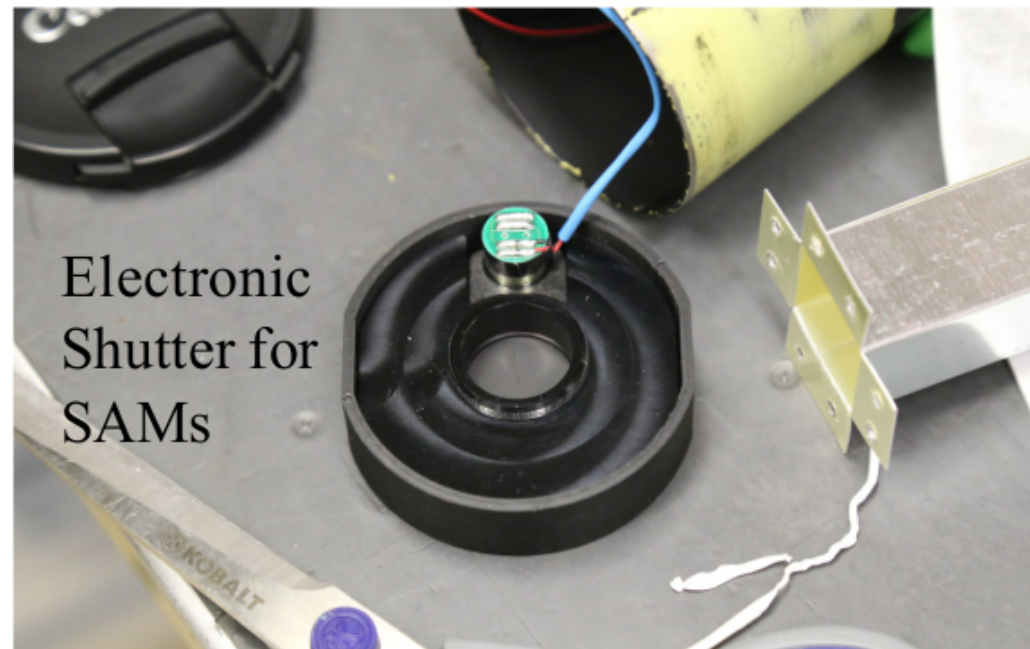


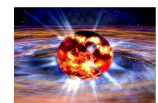
## New SAM Lightguides





## Photos of new SAM parts at SLAC





## SLAC Testbeam Setup for SAM

Drawing of original setup idea for SAM beamtests at SLAC ESTB

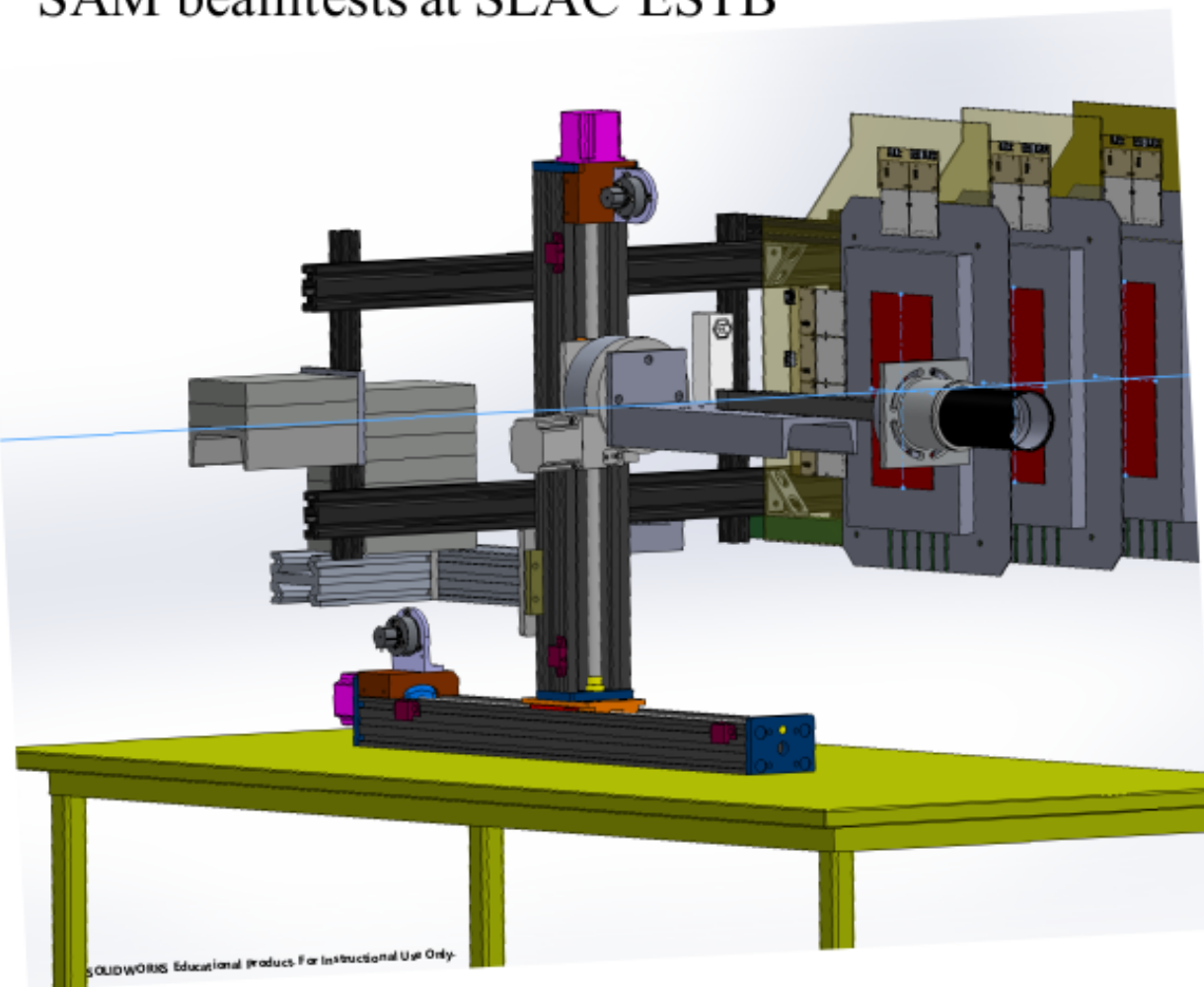
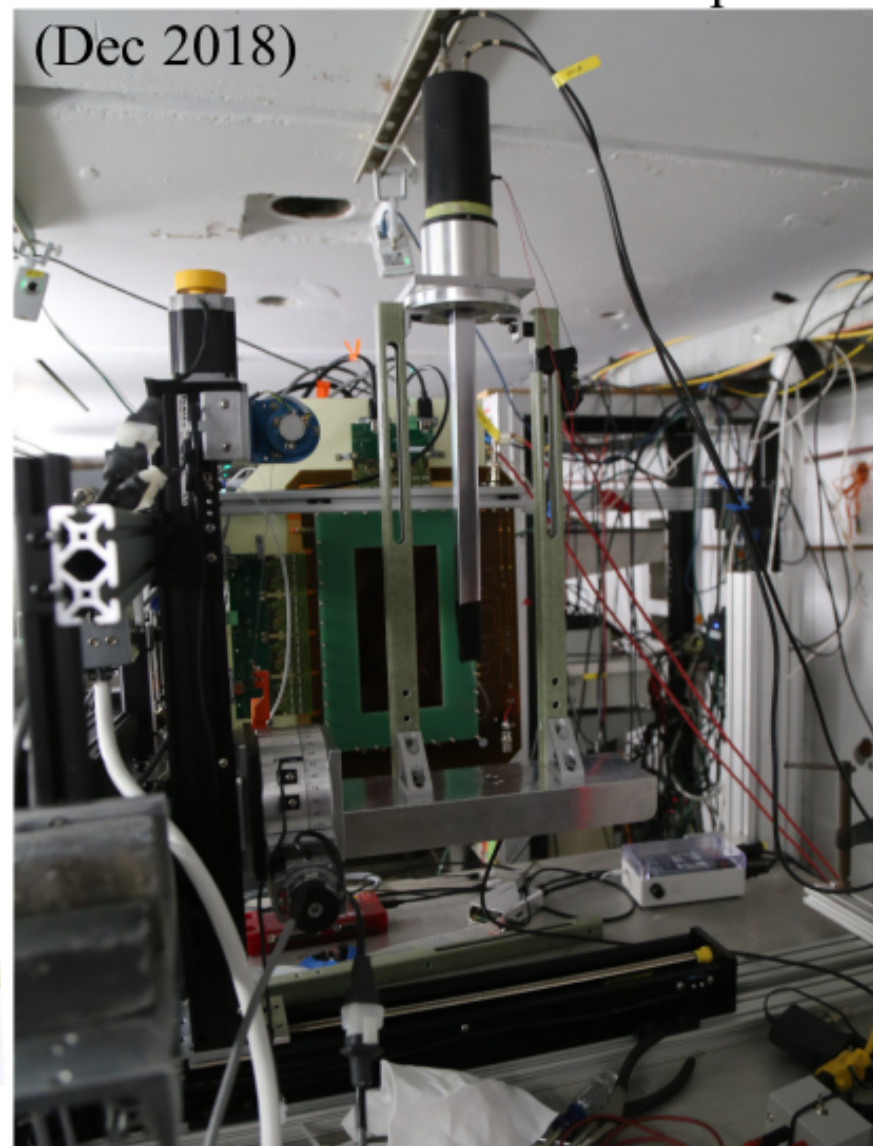
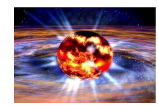


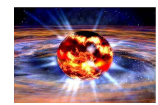
Photo of SAM testbeam setup (Dec 2018)





## Summary (construction)

- New light guides designed. Sent to shop in November and folded in December 2018; have 10 in hand
- New insertion tube design finalized in Nov/Dec 2018 (fabricated at ANL for  $\sim$  \$10k); leak-tested and Meekins approved?; should have all 8 in hand by end of the month
- 10 new SAM quartz pieces (\$4k) delivered in Nov 2018
- Electronic shutter system designed for new SAMs. Installed and  $\sim$ successfully tested at SLAC; do not know radiation hardness or failure mode yet; developing shutter control system now; may remove shutters after initial commissioning
- SLAC plans to benchmark new SAMs failed (for a few reasons): first, the high sensitivity range on QDC was not setup properly, second, it was very difficult to put the beam on the small SAM quartz, and third, we ran out of time



## Summary (installation)

- All components will be ready for installation by mid March; will coordinate expected install date with Jesse and radcon through an HAList/atlis submission
- The HRSs need to be moved to larger angle for installation
- The beamline (near SAMs) must be brought up to atmosphere
- Coordinating with RadCon, the old SAM assemblies will be removed from beamline; the lightguides and quartz can be stored if activated
- The old insertion tubes will be removed and replaced with new ones; can likely reuse hardware as well as vacuum seal flanges
- Install new SAMs
- Reconfigure preAmps – may need some additional Qwak preAmps here